



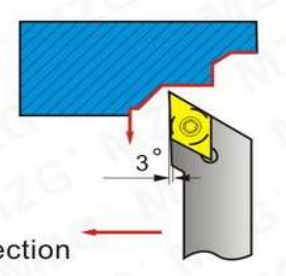
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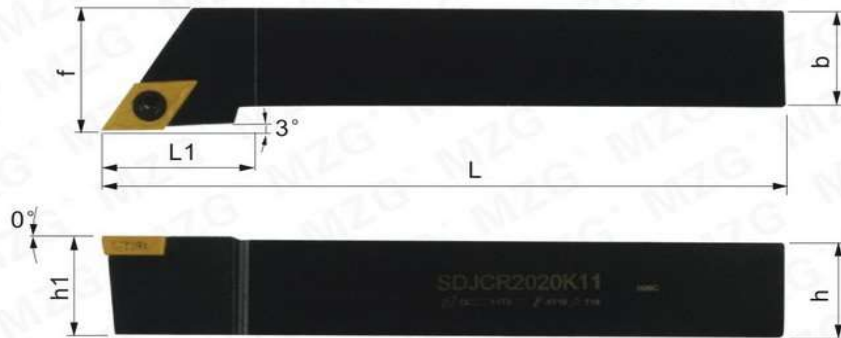
## HM-Aussendrehhalter SDJCR

### ■ SDJC-Type

Cylindrical turning



Main deflection angle 93°



Ordering code	Dimensions							Insert	Wrench	Screw
	h	b	L	L1	h1	f				
SDJCR/L 1010H07	10	10	100	14	10	12	DC..0702..	T8	M2.5×7	
1212H07	12	12	100	14	12	16				
1616H07	16	16	100	14	16	20				
1212H11	12	12	100	20	12	16				
1616H11	16	16	100	20	16	20				
2020K11	20	20	125	20	20	25	DC..11T3..	T15	M4×10	
2525M11	25	25	150	22	25	32				
3232P11	32	32	170	23	32	40				
4040R11	40	40	200	25	40	50				

Halter		Preis Halter	WP	Preis WP
1	HM-Aussendrehhalter MZG / SDJCR0808H07	CHF 46.00	DCGT070204	CHF 6.90
1	HM-Aussendrehhalter MZG / SDJCR1010H07	CHF 48.00	DCGT070204	CHF 6.90
1	HM-Aussendrehhalter MZG / SDJCR1212H07	CHF 52.00	DCMT070204	CHF 7.50
1	HM-Aussendrehhalter MZG / SDJCR1616H07	CHF 54.00		
1	HM-Aussendrehhalter MZG / SDJCR2020K07	CHF 66.00		
1	HM-Aussendrehhalter MZG / SDJCR2020K11	CHF 88.00	DCGT11T304	CHF 8.90
			DCMT11T308	CHF 7.30



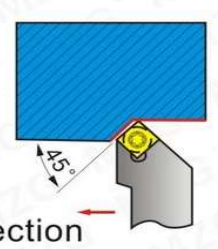
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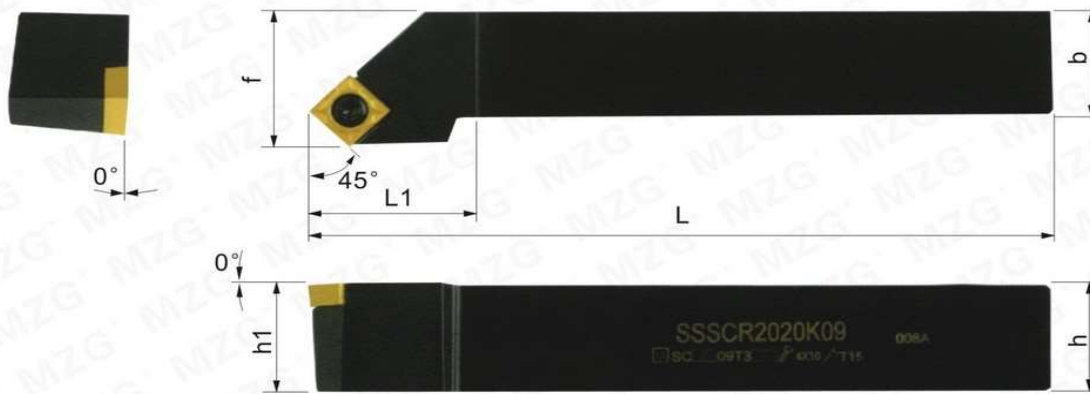
■ **SSSC-Type**



Cylindrical turning



Main deflection angle 45°



Ordering code	Dimensions						Insert	Wrench	Screw
	h	b	L	L1	h1	f			
SSSCR/L 1616H09	12	12	100	16	16	20	SC..09T3..	T15	M4×10
2020K09	16	16	125	18	20	25			
2525M12	25	25	150	25	25	32			



Model	A	T	φd	a
SC_09T3_	9.525	3.97	4.4	7°
SC_1204_	12.7	4.76	5.56	7°

MZG Inserts Chip Groove



SCMT...-TM-ZP1521  
 Stainless Steel Middle/  
 Finish processing

SCGT...Z-ZPW10  
 Copper And Aluminum  
 Processing

SCMT...-TM-ZG2512  
 Steel Middle/  
 Finish processing

**Halter**

- 1 45°-HM-Drehhalter MZG / SSSCR1212H09
- 1 45°-HM-Drehhalter MZG / SSSCR1616H09
- 1 45°-HM-Drehhalter MZG / SSSCR2020K09

**Preis Halter**

	WP	ZC32S
CHF 48.00	SCMT09T308-GM	CHF 6.90
CHF 52.00	SCMT09T308-GM	CHF 6.90
CHF 54.00	SCMT09T308-GM	CHF 6.90



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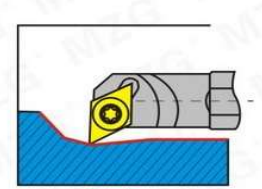
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## HM-Innendrehhalter SDUCR

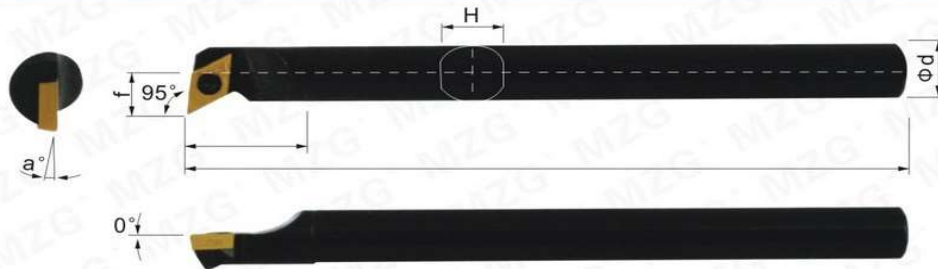
### ■ SDUC-Type



Internal turning tool



Main deflection angle 95°



Ordering code	Dimensions							Insert	Screw	Wrench
	$\Phi D$	$\Phi d$	f	L	L1	H	$\alpha$ °			
S08K-SDUCR/L07	13	8	6.5	125	20	7	12°	DC..0702..	M2.5×6	T8
S10K-SDUCR/L07	15	10	8	125	25	9	10°			
S12M-SDUCR/L07	17	12	9	150	28	11	8°			
S16Q-SDUCR/L07	22	16	11	180	30	15	6°			
S16Q-SDUCR/L11	22	16	11	180	30	19	6°			
S20R-SDUCR/L11	32	20	16	200	40	24	6°	DC..11T3..	M4×8	T15
S25S-SDUCR/L11	39	25	20	150	40	30	4°			
S32T-SDUCR/L11	50	32	24	300	45	38	4°			

#### Halter

1	HM-Innendrehhalter MZG / S08K-SDUCR07
1	HM-Innendrehhalter MZG / S10K-SDUCR07
1	HM-Innendrehhalter MZG / S12M-SDUCR07
1	HM-Innendrehhalter MZG / S16Q-SDUCR07
1	HM-Innendrehhalter MZG / S20R-SDUCR11

#### Preis Halter

CHF	52.00	DCGT070204	CHF	6.90
CHF	56.00	DCMT070208	CHF	7.50
CHF	62.00			
CHF	68.00			
CHF	74.00	DCGT11T304	CHF	8.90
		DCMT11T304	CHF	7.80

#### WP

#### Preis WP



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## HM-Einsteckhalter MZG Typ KTGFR

### ■ KTGFR/L Type



Outer circular shallow groove processing



SGBR  
 KTGFR  
 JSTGR

Ordering code	Dimensions							Insert	Screw	Wrench
	w	b	h	L	L1	h1	f			
KTGFR/L 1010F-16	0.33-2.5	10	10	80	18.5	10	12	TGF32R/L	M4×7	T15
1212H-16	0.33-2.5	12	12	100	18.5	12	16			
1616H-16	0.33-2.5	16	16	100	18.5	16	20			
2020K-16	0.33-2.5	20	20	125	20	20	25			
2525M-16	0.33-2.5	25	25	150	20	25	32			

### Unbiased head (Automatic after turning use)

KTGFR/L 0808H-16F	0.33-2.5	8	8	100	18.5	8	8	TGF32R/L	M4×7	T15
1010K-16F	0.33-2.5	10	10	125	18.5	10	10			
1212K-16F	0.33-2.5	12	12	125	18.5	12	12			
1212M-16F	0.33-2.5	12	12	150	18.5	12	12			
1616K-16F	0.33-2.5	16	16	150	18.5	16	16			

Halter		Preis Halter		WP		(grau) ZP15
1	HM-Einsteckdrehhalter MZG / KTGFR1010H16	CHF	55.00	TGF32R050		CHF 9.60
1	HM-Einsteckdrehhalter MZG / KTGFR1212H16	CHF	65.00	TGF32R100		CHF 9.60
1	HM-Einsteckdrehhalter MZG / KTGFR1616H16	CHF	75.00	TGF32R150		CHF 9.60
				TGF32R200		CHF 9.60





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## HM-Abstechdrehhalter MGEHR

Double head grooving and  
 cut-off Toolholders

### MGEHR/L Type

External cut-off toolholders



Ordering code	Dimensions							Insert	Screw	Wrench
	w	b	h	L	h1	f	Tmax			
MGEHR/L 1010-1.5	1.5	10	10	100	10	10	14	MGMN150-G	M5×20	L4
1212-1.5	1.5	12	12	100	12	12	14			
MGEHR/L 1010-2	2	10	10	100	10	10	14	MGMN200-G	M5×20	L4
1212-2	2	12	12	100	12	12	14			
1616-2	2	16	16	100	16	16	16			
2020-2	2	20	20	125	20	20	16			
MGEHR/L 1616-2.5	2.5	16	16	100	16	16	16	MGMN250	M5×20	L4
2020-2.5	2.5	20	20	125	20	20	16		M6×20	L5
2525-2.5	2.5	25	25	150	25	25	16		M5×20	L4
MGEHR/L 1616-3	3	16	16	100	16	16	20	MGMN300 MGGN300 MRMN300	M6×20	L5
2020-3	3	20	20	125	20	20	20			
2525-3	3	25	25	150	25	25	20			
3232-3	4	32	32	170	32	32	20			
MGEHR/L 1616-4	4	16	16	100	16	16	20	MGMN400 MGGN400 MRMN400	M5×20	L4
2020-4	4	20	20	125	20	20	20			
2525-4	4	25	25	150	25	25	20			
3232-4	4	32	32	170	32	32	20			
MGEHR/L 2020-5	5	20	20	125	20	20	25	MGMN500 MGGN500 MRMN500	M6×20	L5
2525-5	5	25	25	150	25	25	25			
3232-5	5	32	32	170	32	32	25			
MGEHR/L 2525-6	6	25	25	150	25	25	25	MGMN600 MGGN600 MRMN600	M6×20	L5
3232-6	6	32	32	170	32	32	25			

Halter		Preis Halter		WP	(TIN / gelb) ZC2502	(grau) ZPW10
1	HM-Abstechdrehhalter MZG / MGEHR 1010-2	CHF	65.00	MGMN200-G	CHF 7.80	CHF 6.80
1	HM-Abstechdrehhalter MZG / MGEHR 1212-2	CHF	75.00	MGMN200-G	CHF 7.80	CHF 6.80
1	HM-Abstechdrehhalter MZG / MGEHR 1616-3	CHF	85.00	MGMN250	CHF 8.60	CHF 7.60
1	HM-Abstechdrehhalter MZG / MGEHR 2020-3	CHF	95.00	MGMN300	CHF 8.60	CHF 7.60

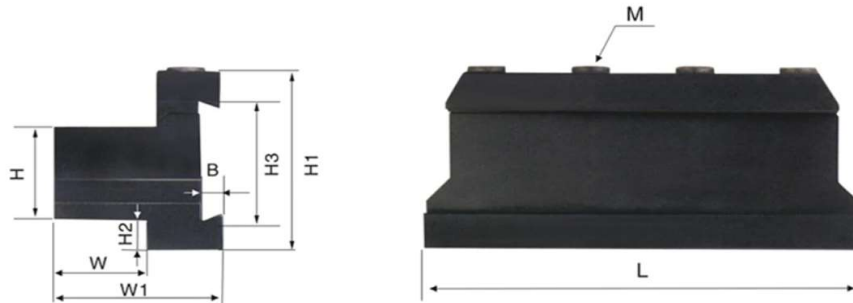
**ZC2502** TIN-Beschichtung besser geeignet für Stahl / INOX  
**ZPW10** Unbeschichtet besser geeignet für Alu / Cu / NE-Metalle



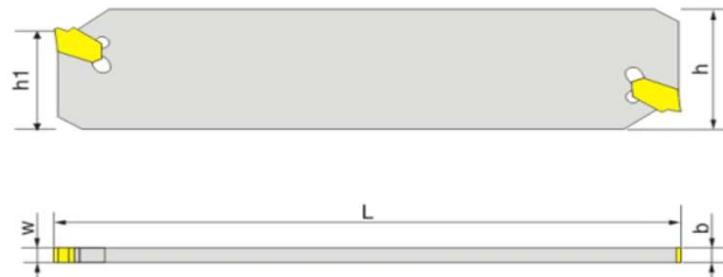
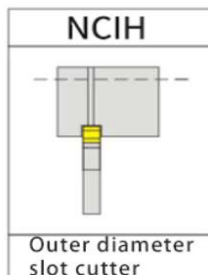
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## Abstechhalter komplett mit verst. Schwert



Model	Specifications									Wrench
	H	W	H3	L	H1	H2	W1	B	M	
SMBB2026	20	19	26	88	43	9	37	5	3-M6	L5
SMBB2032	20	19	32	109	48	13	38			
SMBB2526	25	19	26	88	42.5	4	38		4-M6	
SMBB2532	25	19	32	110	48	8	37			
SMBB3232	32	23	32	110	52	5	41			



Model	Blade	Specifications				
		w	b	h	L	h1
NIAH26-3	ZQM x 3N-11-1E SP300,300R/L	3	2.2	25	111	21
NIAH26-4	ZQM x 4N-11-1E SP400,400R/L	4	3.2	25	111	21
NIAH32-2	ZQM x 3N-11-1E SP300,300R/L	2	1.5	31	150	2.4
NIAH32-3	ZQM x 4N-11-1E SP400,400R/L	3	2.0	31	150	2.4
NIAH32-4	ZQM x 4N-11-1E SP400,400R/L	4	3.0	31	150	2.4
NIAH32-5	ZQM x 4N-11-1E SP400,400R/L	5	4.0	31	150	2.4
NIAH32-6	ZQM x 4N-11-1E SP400,400R/L	6	5.0	31	151	2.4

Company (mm)

			1x	10x
1	Set Abstechhalter SMBB2026 / Schwert NCIH32-03 / WP SP300 PC9030	109.50		
1	Set Abstechhalter SMBB2032 / Schwert NCIH32-03 / WP SP300 PC9030	119.50		
1	Set Abstechhalter SMBB2532 / Schwert NCIH32-04 / WP SP400 NC3030	129.50		
1	Schwert NCIH26-03	44.50		
1	Schwert NCIH32-03	46.50		
1	Schwert NCIH32-04	48.50		
10	WP SP300 PC9030	8.40	7.40	
10	WP SP400 NC3030	8.90	7.90	